



Pure Performance  
Packaging   
SAFE • RECYCLABLE • SUSTAINABLE

O-I Manufacturing France  
64 bd du 11 Novembre 1918 - BP 1228  
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CONTAINER & MOULD ENGINEERING  
EUROPE

NOTES:  
THIS DRAWING IS THE PROPERTY OF O-I AND  
MUST NOT BE REPRODUCED OR DISCLOSED  
WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER  
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

*Wayne Tomke*

Termék szám: 1281  
Job number:

Dátum/Date: 2014-07-22

HEAT TREATMENT 20 °C maxi	CARBONATION 2 g CO <sub>2</sub> /l maxi
VERTICAL LOAD 180 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TILT ANGLE 19.12°
MAX. VERTICALITY TOLERANCE 3.3 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 3654	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 18.0 mm	MAX FILLING TUBE $\varnothing$ 17 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)	765ml APPROX.
CONTAINER RATED CAPACITY (FILLPOINT)	750ml $\pm$ 10ml
CONTAINER WEIGHT	410g APPROX.

FINISH DESIGNATION FR_30_SPECIAL_H217_9_3654	MAX GAS VOLUME
PROCESS	RETURNABLE NO
	DESIGN REF. IPSO 4639

**STANDARD**  
**75 CL BG CARAC L+G BVS**

DESIGNER	BCO	DATE	02/12/10
CHECKED		DATE	
DRAWING NUMBER	100927	MOULD/SAP NUMBER	100927

No	DATE	REVISIONS	DESIGN/CHECK
	06/12/10	CREATION FROM VERSION 01	BCO

1 = TRADEMARK  
2 = CAVITY No.  
3 = STIPPLING  
THE SHAPE OF STIPPLES IS ONLY AN  
INDICATION AND THE CONSTRUCTION IS AT  
THE PRODUCTION PLANT DISCRETION.  
4 = CAVITY CODE

SCALE 1:1