

GLASS IS LIFE™

GI makers of pure, sustainable,
brand-building glass packaging

O-I Manufacturing Italy S.p.A.

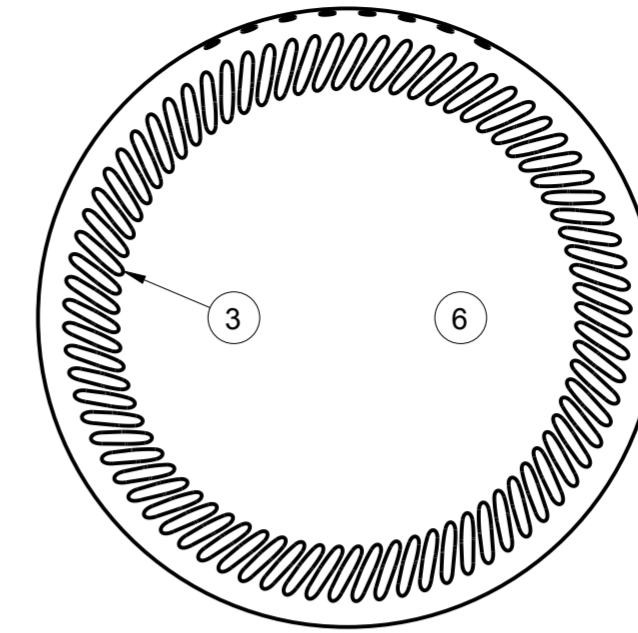
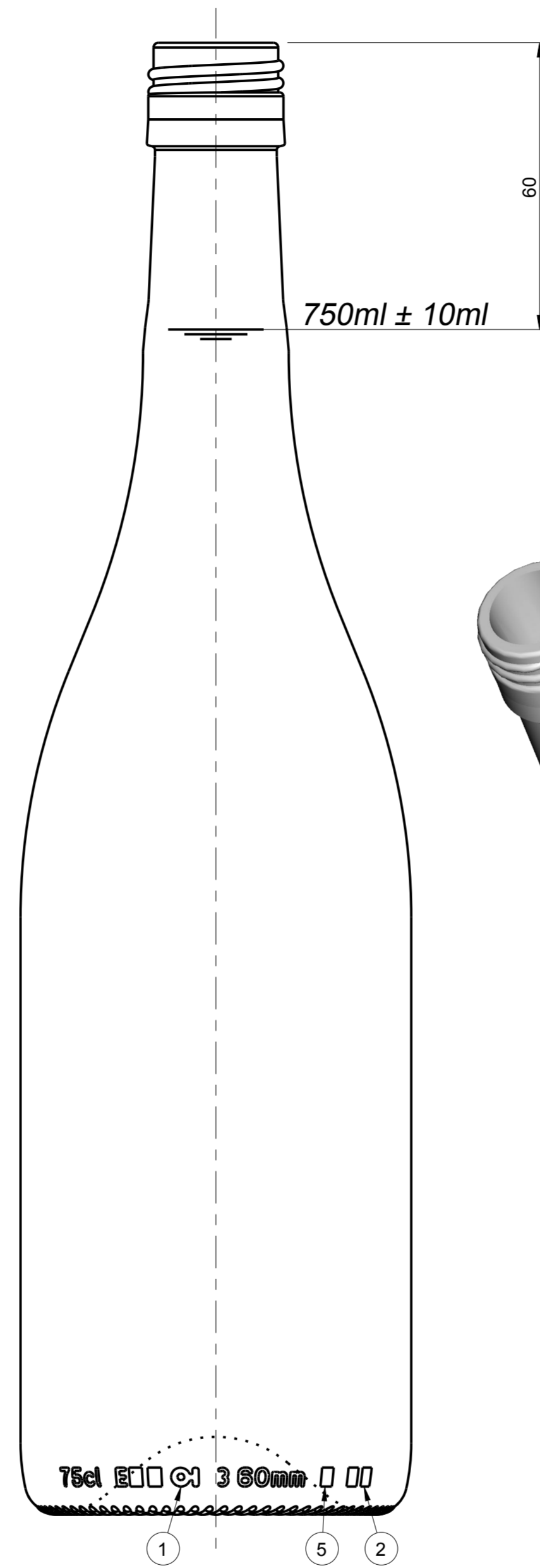
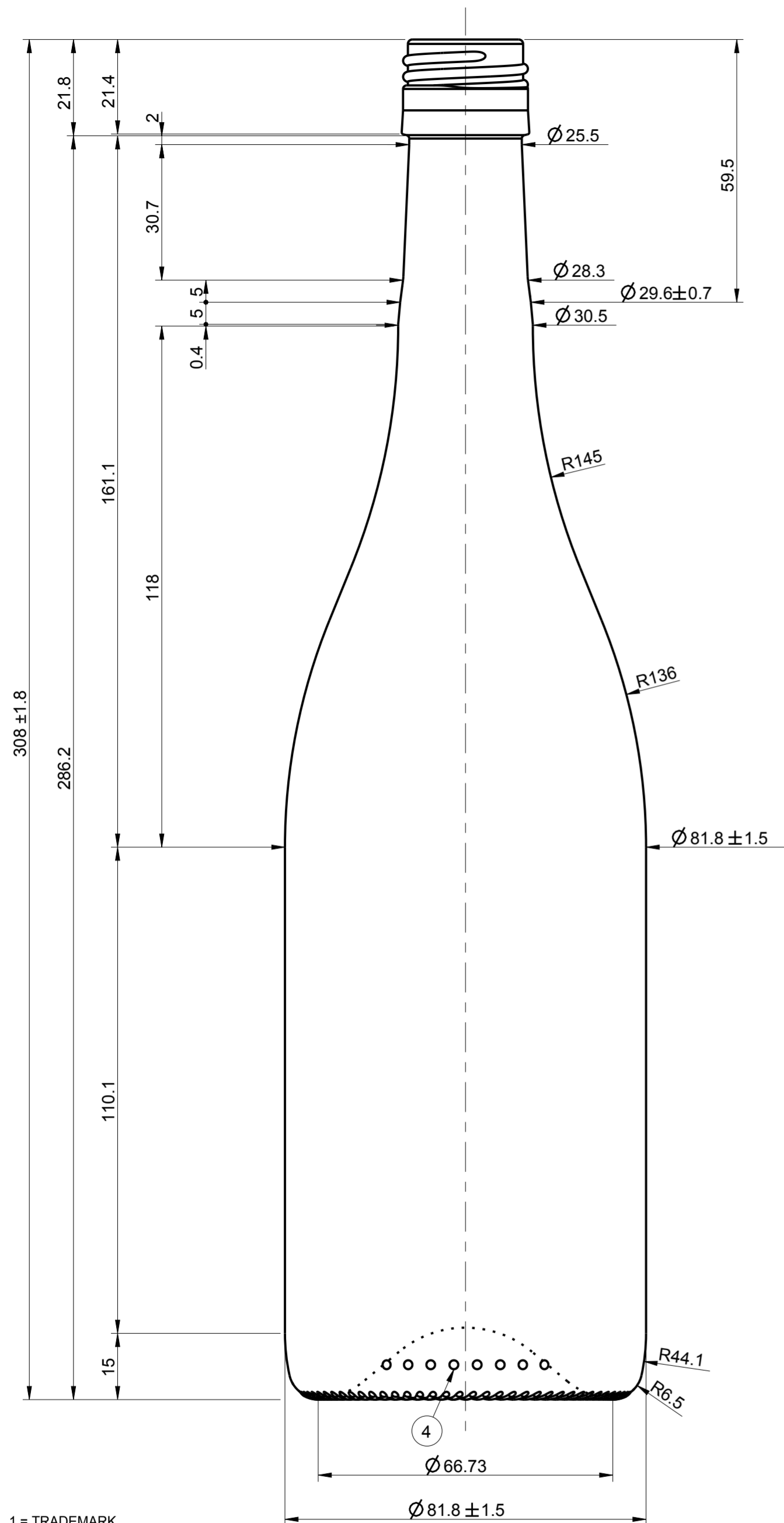
Via 1° Maggio, 18
21040 Origgio(VA), Italy
Tel. +39 0243453.1

CONTAINER & MOULD ENGINEERING
EUROPE

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



- 1 = TRADEMARK
- 2 = CAVITY No.
- 3 = STIPPLING
- THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
- 4 = CAVITY CODE
- 5 = A GLASS IDENTIFICATION
- 6 = KNURLING AT PLANT DISCRETION

SCALE 1:1

CATEGORY WINE	TILT ANGLE 18.7°
MAX. VERTICALITY TOLERANCE 3.4 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 0860	FINISH REF. CETIE_30.13_REV1_03-2012
MINIMUM THROUGH BORE 17.0 mm	MAX FILLING TUBE Ø 15,5mm
CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
768ml APPROX.	
CONTAINER RATED CAPACITY (FILLPOINT)	
750ml ± 10ml	
CONTAINER WEIGHT	
550g APPROX.	
FINISH DESIGNATION EU_30_GME 30.13_H218_0860	MAX GAS VOLUME 4 g/l co2
PROCESS RETURNABLE NO	IPSO 7405

STANDARD
75 cl BG New Line BVS

DESIGNER	GP	DATE	01/03/13
CHECKED		DATE	
DRAWING NUMBER	MOULD/SAP NUMBER		
130234	130234		

No	DATE	ADDED SHAPE CODE	MP
	06/05/13		
		REVISIONS	DESIGN/CHECK