

# GLASS IS LIFE™

**GI** makers of pure, sustainable,  
brand-building glass packaging

O-I Manufacturing Italy S.p.A.

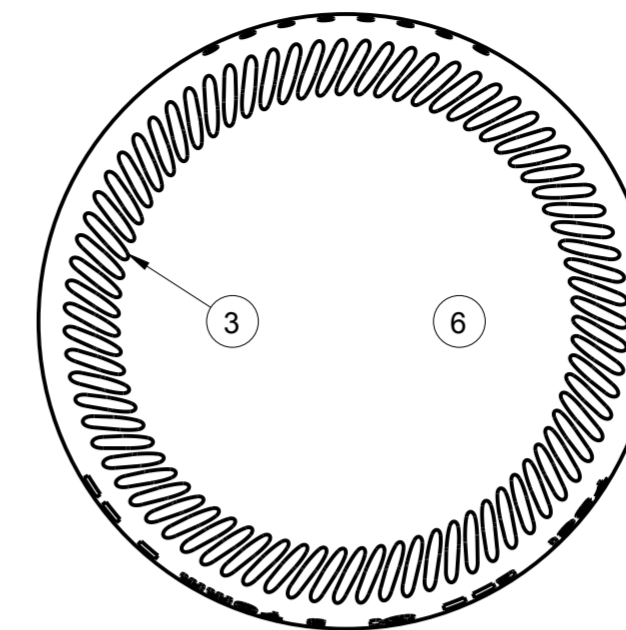
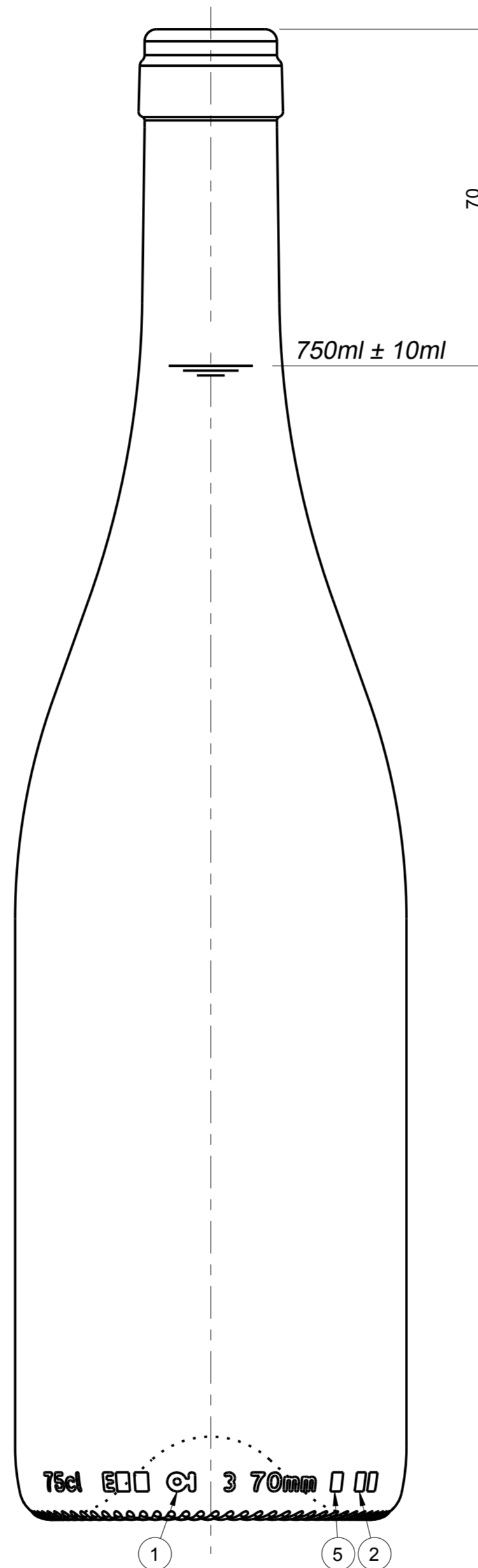
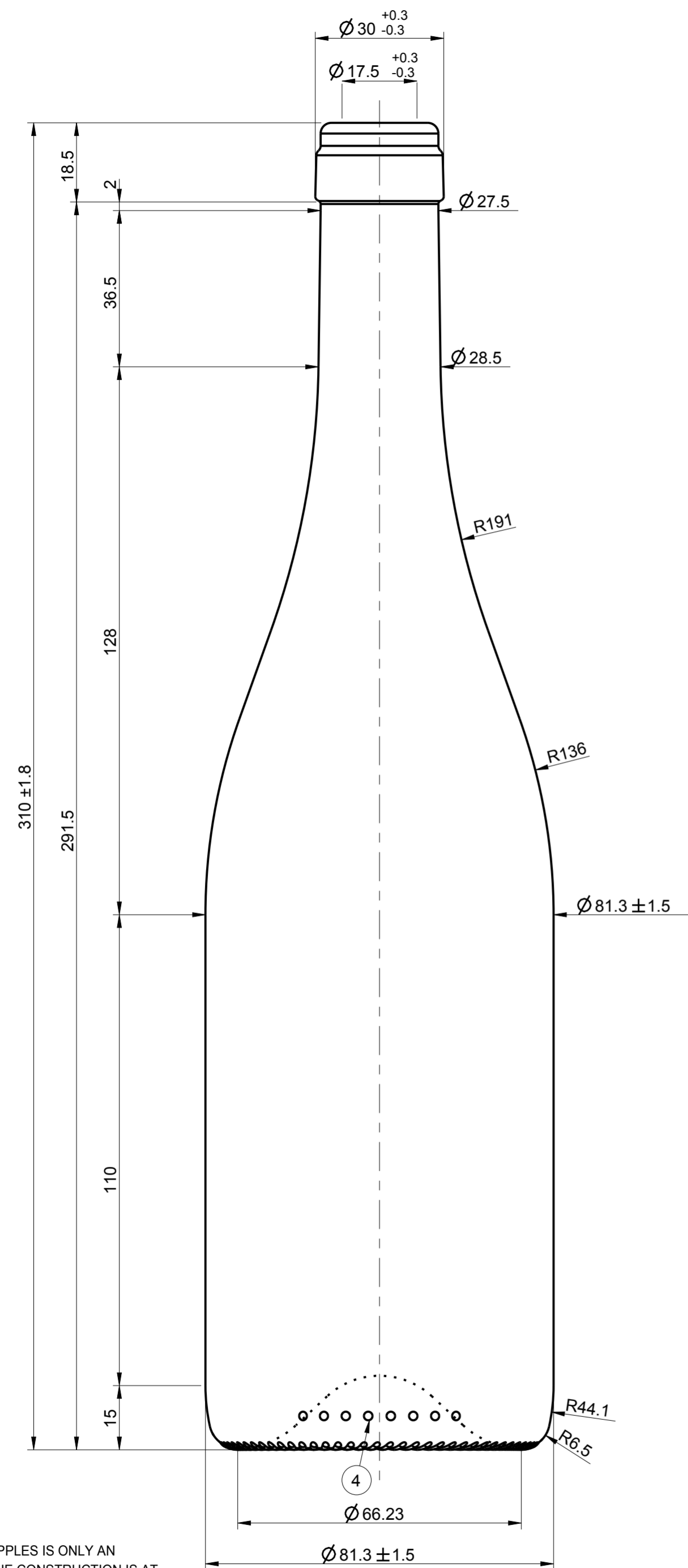
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CONTAINER & MOULD ENGINEERING  
**EUROPE**

NOTES:  
THIS DRAWING IS THE PROPERTY OF O-I AND  
MUST NOT BE REPRODUCED OR DISCLOSED  
WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER  
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



- 1 = TRADEMARK
- 2 = CAVITY No.
- 3 = STIPPLING
- THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
- 4 = CAVITY CODE
- 5 = A GLASS IDENTIFICATION
- 6 = KNURLING AT PLANT DISCRETION

SCALE 1:1

CATEGORY WINE	TILT ANGLE 18.4°
MAX. VERTICALITY TOLERANCE 3.4 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 0813	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 16.0 mm	MAX FILLING TUBE Ø 14.5mm
CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
770ml APPROX.	
CONTAINER RATED CAPACITY (FILLPOINT)	
750ml ± 10ml	
CONTAINER WEIGHT	
550g APPROX.	
FINISH DESIGNATION IT_29_5_SPECIAL_H185_0813	MAX GAS VOLUME
PROCESS RETURNABLE NO	DESIGN REF. AR-6241A-7C

**STANDARD**  
**75 cl BG NEW LINE**

DESIGNER	GP	DATE	07/01/13
CHECKED		DATE	
DRAWING NUMBER	MOULD/SAP NUMBER		
130012	007328		

No	DATE	REVISIONS	DESIGN/CHECK