



O-I Italy S.p.A.

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drawing: 200059 / 0860

# Technical Specification 75CL TOKAJ BVS\_P

approx weight 500 g

END USE

**WINES**

*Any use other than indicated must be agreed upon our Customer Service*

## CONFORMITY

### Reg. (EC) 1935/2004

Concerning the materials and articles intended to come into contact with food (FCMs).

The conformity to the prescription concerning traceability, linked to the above Reg., is guaranteed by the information present in the pallet label.

### DPR N. 777 of 23/08/82 and successive updates

Glass container manufactured with sodium-calcium glass of category A suitable to be used under any condition on food contact, including sterilization, according to the prescription of Capo V art. 35 of Italian DM of 21/03/73 and successive updates.

### Italian DL 152 of April 3rd 2006

Glass container conform to the disposition of Italian DL of April 3rd 2006 n.152, art.226 paragraph 3 about the fundamental environment requirement and art. 226 paragraph 4 about the heavy metals total concentration level (pursuant the EU Directive 94/62/EC and successive updates of 19/02/01 ref. 2001/171/EC and of 08/05/06 ref. 2006/340/EC).

### Italian Law 614 of 19 August 1976 AND UPDATES

The container complies to the Italian Law 614 of 19 August 1976 concerning to "measuring containers" in compliance with Directive EEC 75/107 of 19/12/74.

## OPERATING CONDITIONS

Hot surface treatment (CETIE DT 13.00 05.2020 REV.1)	<b>YES</b>	Cold surface treatment (CETIE DT 13.00 05.2020 REV.1)	<b>YES</b>
Max axial load (UNI EN ISO 8113: 2004)	<b>500 kg</b>	Max. thermal shock allowed (ASTM C 149-14 R20)	<b>42 °C</b>
Maximum constant internal pressure allowed	<b>3,0 bar</b>		

- Internal pressure resistance values are guaranteed only if a proper bottling cycle is observed that respects the parameters indicated above and at an exact filling level.
- Container with "BVS" finish – for wine with carbonation  $\geq 1,2$  g/l of CO2 suppliers of caps and capping machine have to be inquired preventively to ensure the internal pressure resistance of closure – UNI EN 16293:2020.

## GEOMETRIC CHARACTERISTICS AND TOLERANCES

Capacity	750 ± 10 ml at 55 mm from brimful	(UNI EN ISO 8106: 2005)
Perpendicularity tolerance	3,4 mm	(on the axis, CETIE DT 02.00 02.2020 REV.4)
Body diameter tolerance	3,2 mm	(difference between max. and min. diameter, CETIE DT 02.00 02.2020 REV.4)
Finish bore diameter	20 +0,5 -1,0 mm	(measured at 3 mm from brimful)
Minimum through-bore diameter	17,0 mm	
Max. diam. of filling tube that can be used	15,5 mm	

## NOTE

- Washing is always recommended before use.
- Lots/Batches of this container, used in observance of the prescriptions laid down by this Technical Sheet, shall have very reasonable mean line breakage values.
- Since usage results may be influenced by utilisation conditions, normal mean breakage values may be agreed with our Customer Service after a joint analysis of the filling line. In any case, the guarantees mentioned in this Document are valid only for first utilisation.
- If the utilisation results should deviate significantly from the mean values normally found, you are advised to change production Batch/Lot, informing our Customer Service Technicians who will contact you immediately in order to arrange all the necessary checks to be done jointly and to agree possible solutions if non conformities would be found.
- The guarantees referred to this Technical Specification are valid only for the first use of the container.
- Improper use of the containers exempts the manufacturer from any liability in the event of damage caused to people, things or animals.

