

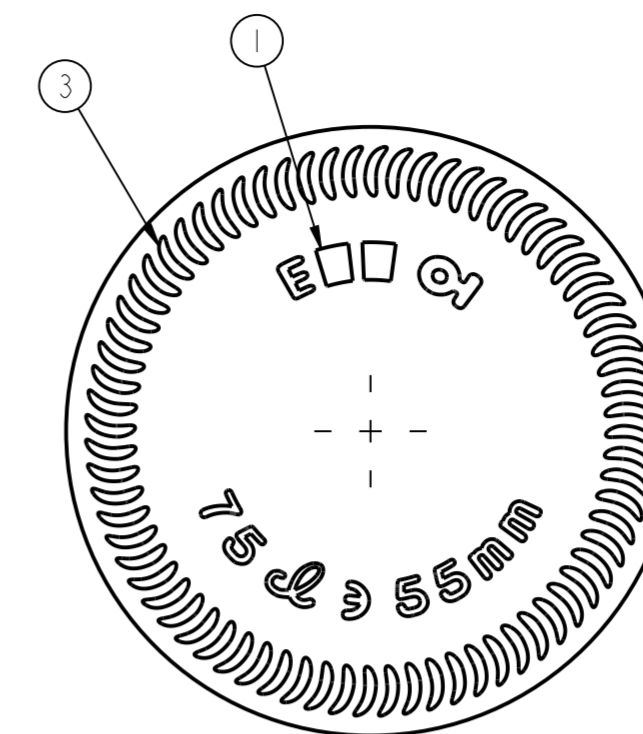
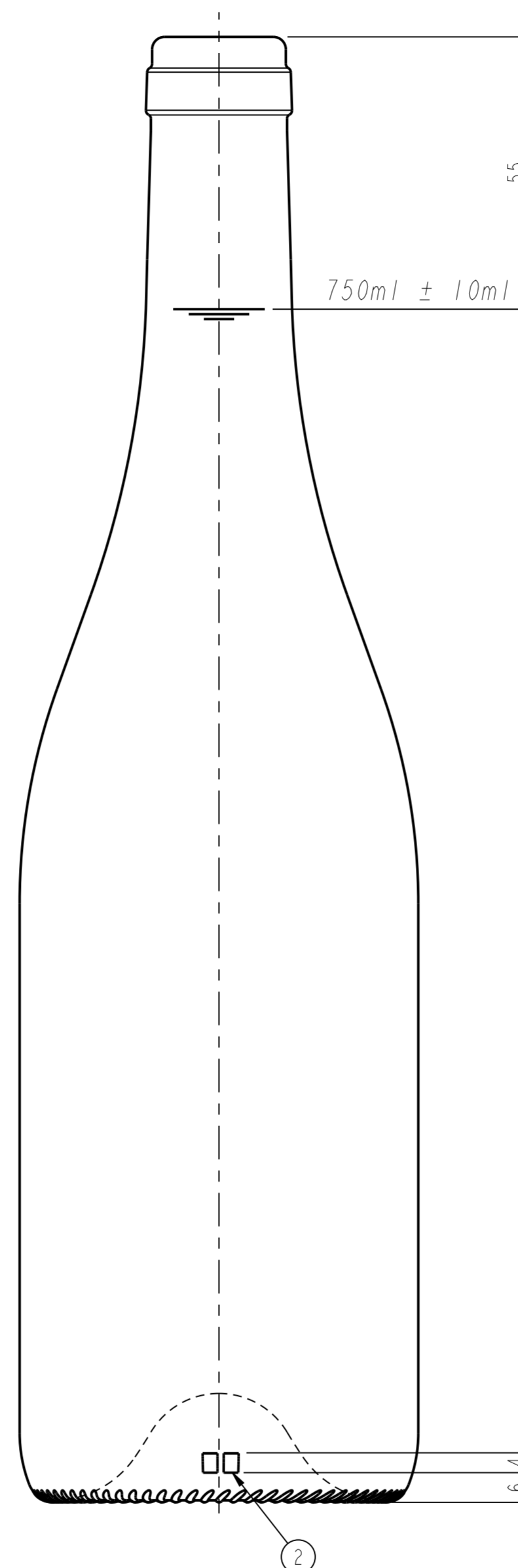
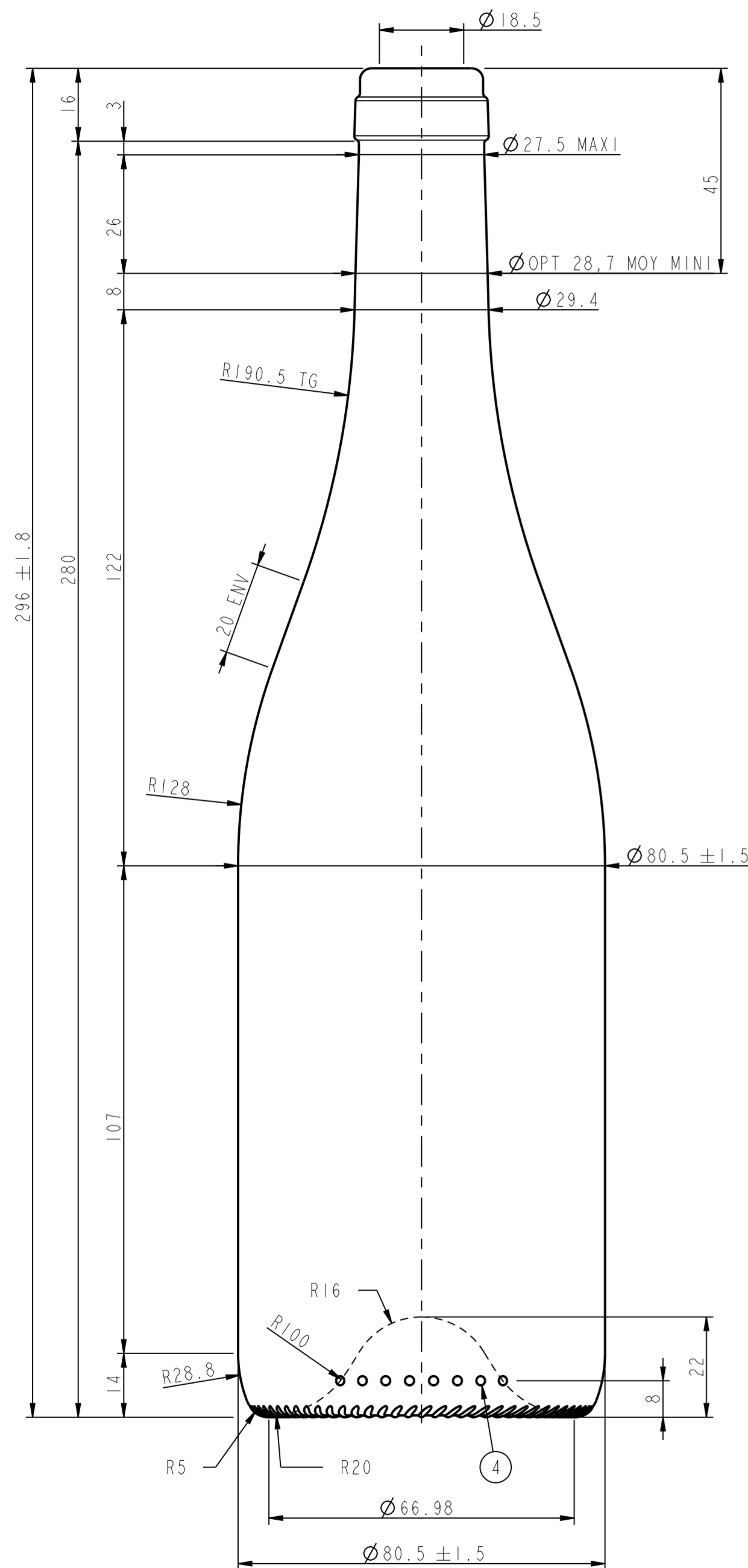
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CONTAINER & MOULD ENGINEERING  
**EUROPE**

NOTES:  
THIS DRAWING IS THE PROPERTY OF O-I AND  
MUST NOT BE REPRODUCED OR DISCLOSED  
WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER  
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK  
2 = CAVITY No.  
3 = STIPPLING  
THE SHAPE OF STIPPLES IS ONLY AN  
INDICATION AND THE CONSTRUCTION IS AT  
THE PRODUCTION PLANT DISCRETION.  
4 = CAVITY CODE

SCALE 1:1

TENTATIVE

HEAT TREATMENT 20 °C maxi	CARBONATION 0 g CO2/l maxi
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TILT ANGLE 18.95°
MAX. VERTICALITY TOLERANCE 3.3 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 3509	FINISH REF. CETIE GME 50.1 1994
MINIMUM THROUGH BORE 17.5 mm	MAX FILLING TUBE Ø 16 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
767ml APPROX.	
CONTAINER RATED CAPACITY (FILLPOINT)	
750ml ± 10ml	
CONTAINER WEIGHT	
410g APPROX.	
FINISH DESIGNATION FR_27_GME 50.1_H160_3509	MAX GAS VOLUME
PROCESS	RETURNABLE
	NO
	DESIGN REF. IPSO 3603

**STANDARD**  
**75 CL BG CARAC L+G 55 MM**

DESIGNER	BCO	DATE	19/11/2010
CHECKED		DATE	
DRAWING NUMBER 100892_01		MOULD/SAP NUMBER 000000	

No	DATE	REVISIONS	DESIGN/CHECK