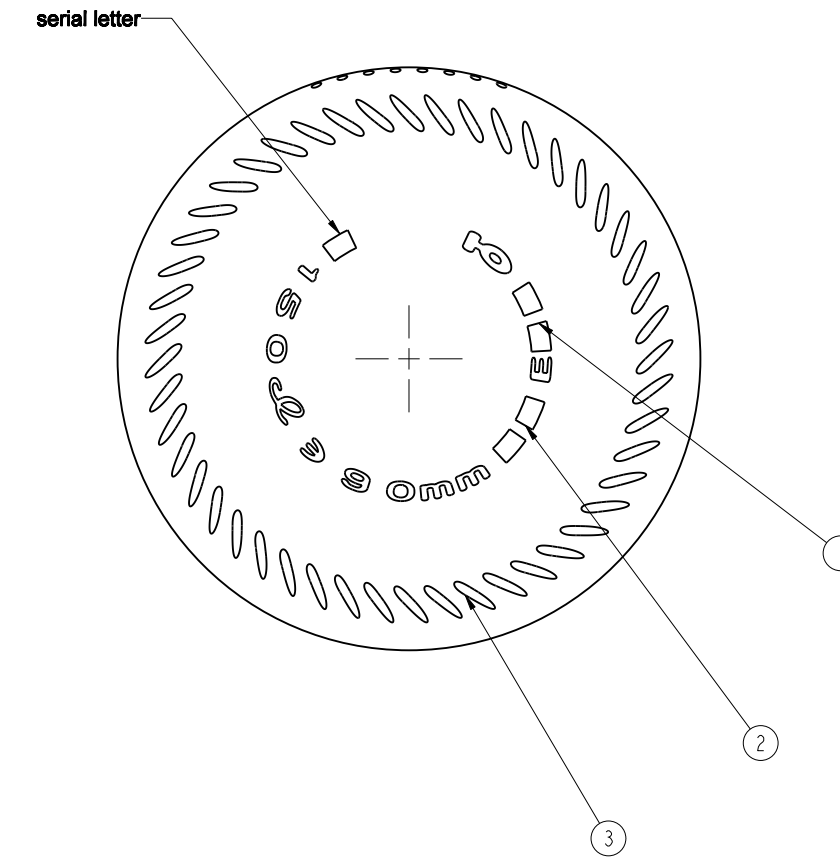
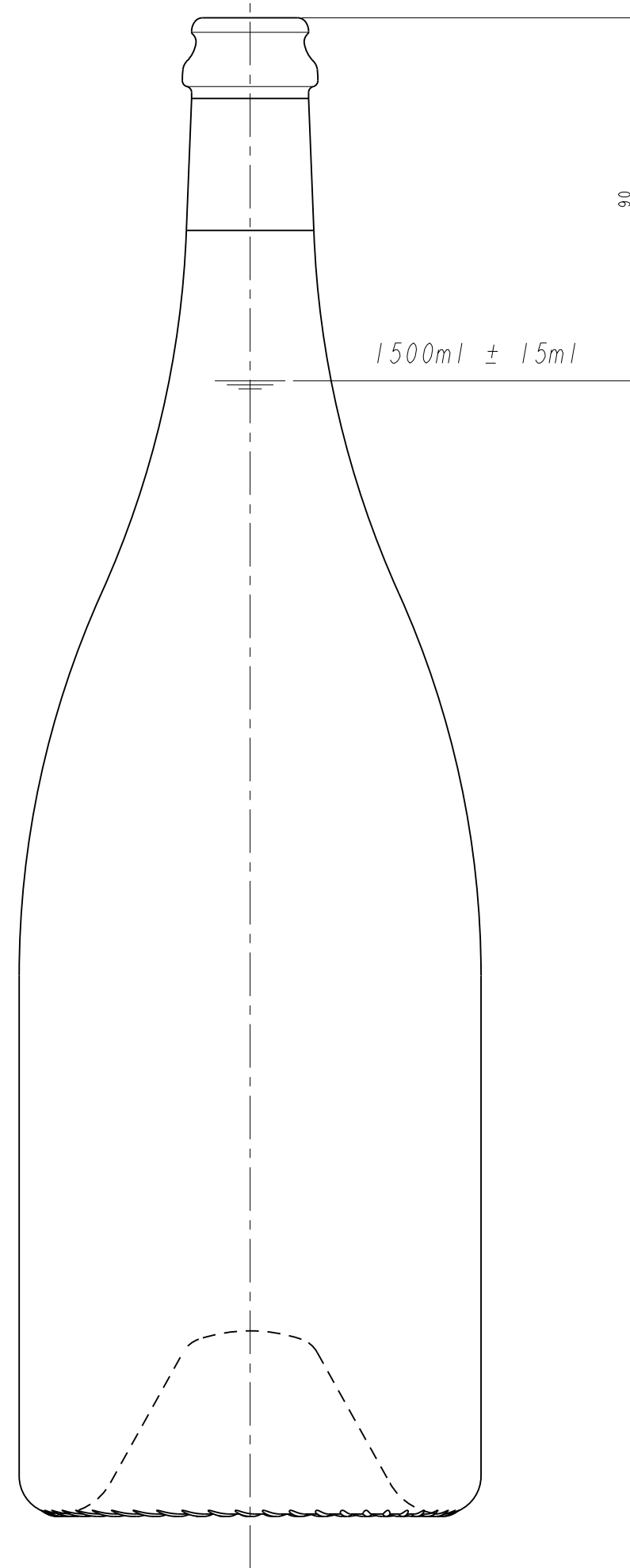
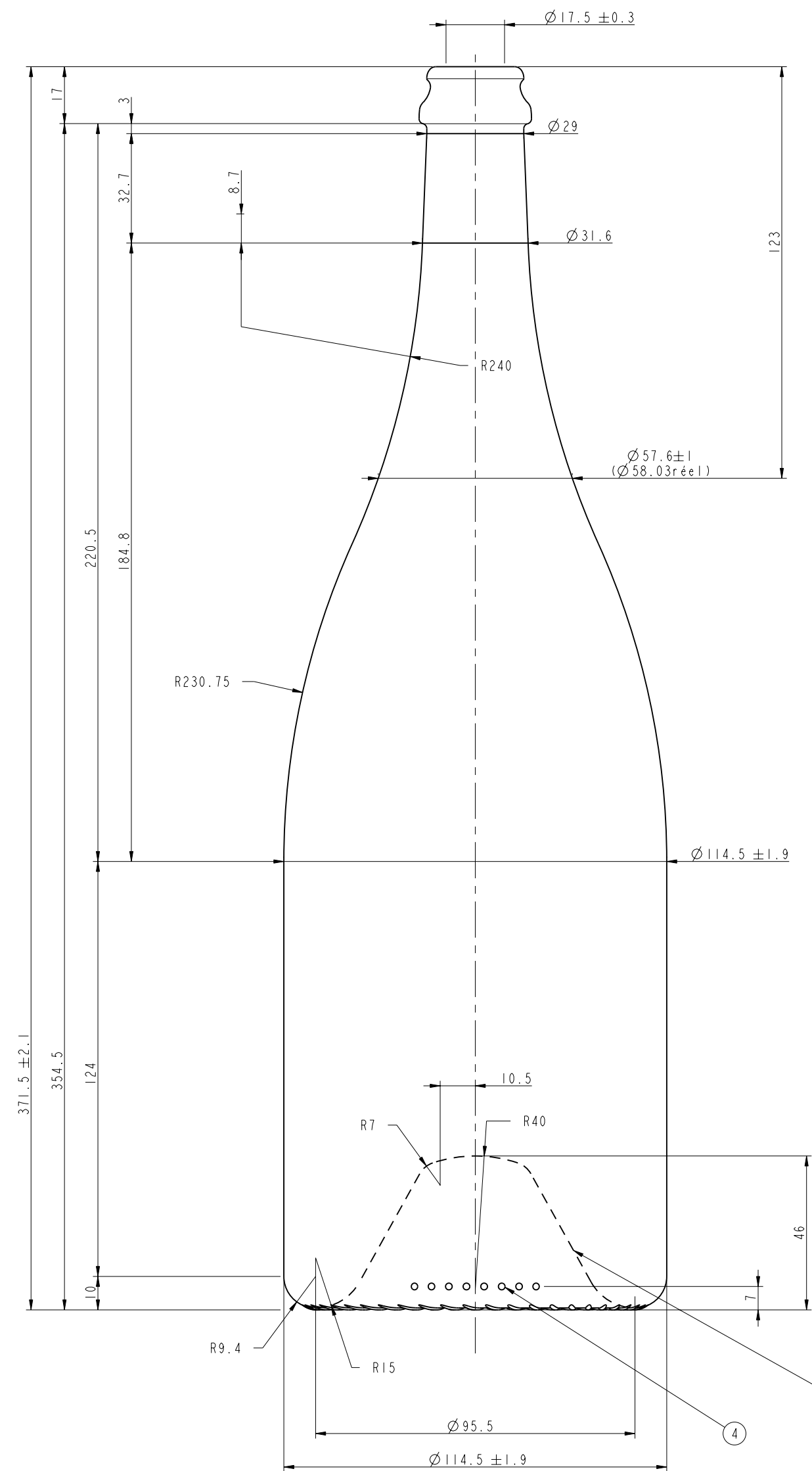


NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.
MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

Sur une hauteur de 20mm, la piqure
doit être lisse, exempte de gravure
pour faciliter la prise des bouteilles
par ventouse

HEAT TREATMENT 20 °C maxi	CARBONATION 13 g CO ₂ /l maxi
VERTICAL LOAD 500 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TILT ANGLE 22.33°
MAX. VERTICALITY TOLERANCE 4.0 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 3589	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 16.5 mm	MAX FILLING TUBE Ø 13 mm
CONTAINER OVERFLOW CAPACITY (BRIMFUL) 1533ml APPROX.	
CONTAINER RATED CAPACITY (FILLPOINT) 1500ml ± 15ml	
CONTAINER WEIGHT 1730g APPROX.	
FINISH DESIGNATION FR_29_SPECIAL_H170_3589	MAX GAS VOLUME
PROCESS NO	RETURNABLE NO
	DESIGN REF. Rework dr 193506D

STANDARD
150 CL MAGNUM CHAMPENOIS

DESIGNER	EBL	DATE	11/04/11
CHECKED		DATE	

DRAWING NUMBER	MOULD/SAP NUMBER
110309	012488

No	DATE	Updating in KBE drawing n°1935-06D (ex 1648/211)	EBL
		REVISIONS	DESIGN/CHECK