

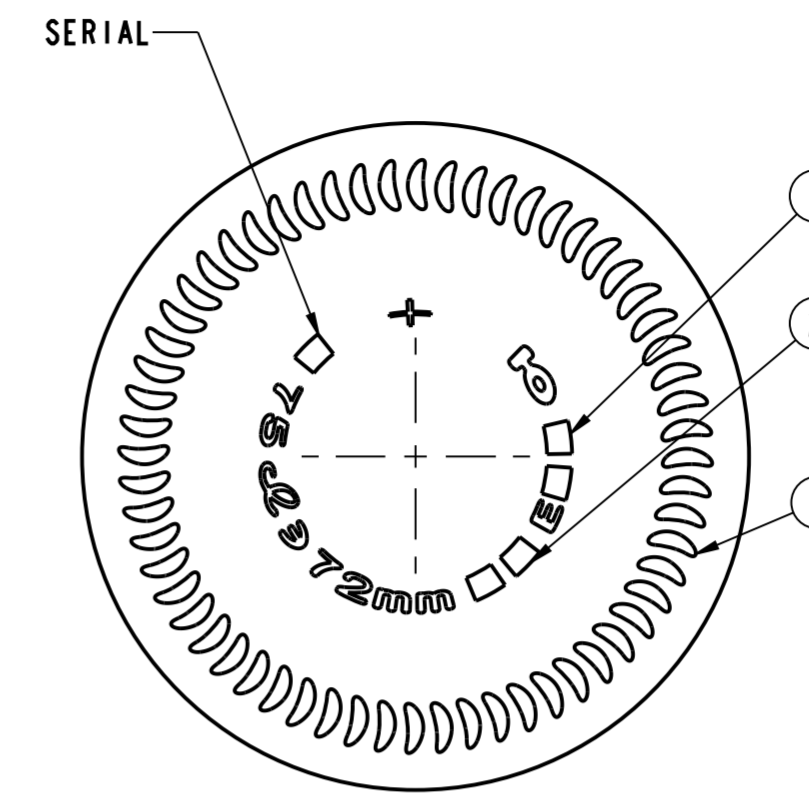
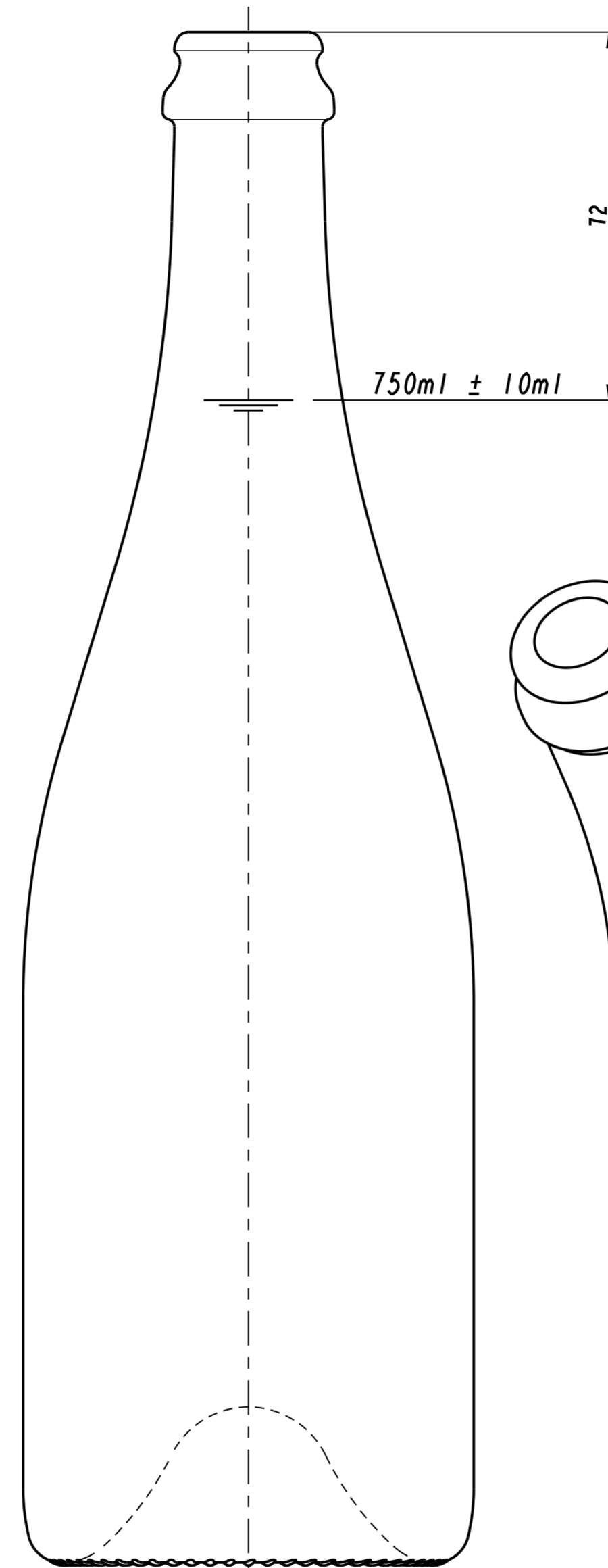
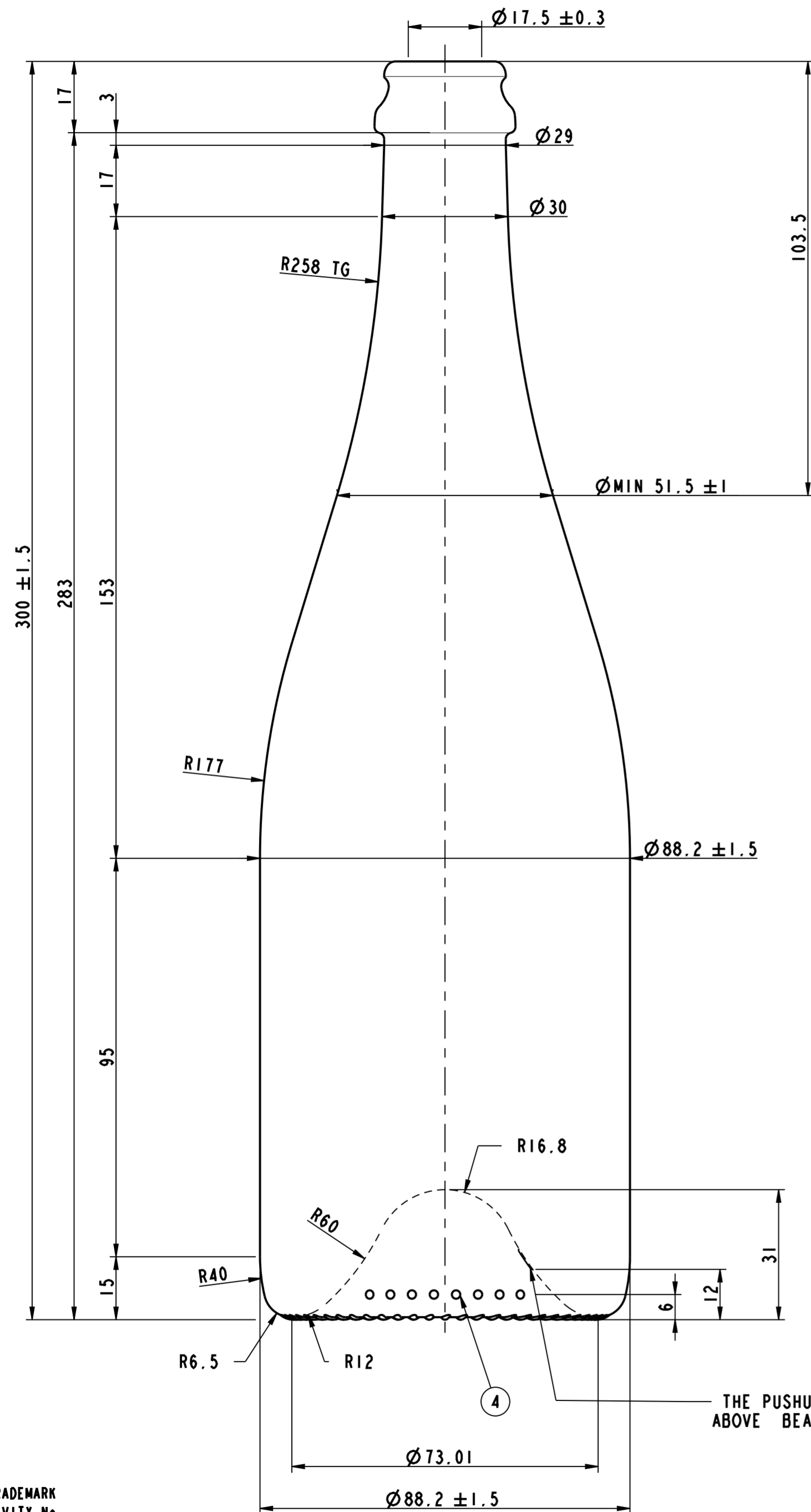
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**CONTAINER & MOULD ENGINEERING  
 EUROPE**

NOTES:  
 THIS DRAWING IS THE PROPERTY OF O-I AND  
 MUST NOT BE REPRODUCED OR DISCLOSED  
 WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
 PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER  
 MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



THE PUSHUP MUST BE CLEAR OF ANY ENGRAVING UP 12 MM MINIMUM  
 ABOVE BEARING SURFACE TO FACILITATE SUCTION PAD PICK-UP

1 = TRADEMARK  
 2 = CAVITY No.  
 3 = STIPPLING  
 THE SHAPE OF STIPPLES IS ONLY AN  
 INDICATION AND THE CONSTRUCTION IS AT  
 THE PRODUCTION PLANT DISCRETION.  
 4 = CAVITY CODE

SCALE 1:1

TOLERANCES ON DIAMETERS AND HEIGHT ARE  
 TIGHTER THAN NF H35-077 NORM. DIMENSIONS  
 WITHOUT TOLERANCE ARE CONSTRUCTION DIMENSIONS

HEAT TREATMENT 20 °C maxi	CARBONATION 13 g CO2/l maxi
VERTICAL LOAD 500 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TILT ANGLE 20.38°
MAX. VERTICALITY TOLERANCE 3.3 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 3589	FINISH REF. SPECIAL
MINIMUM THROUGH BORE 16.5 mm	MAX FILLING TUBE Ø 15 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)  
 775ml APPROX.

CONTAINER RATED CAPACITY (FILLPOINT)  
 750ml ± 10ml

CONTAINER WEIGHT  
 835g APPROX.

FINISH DESIGNATION  
 FR\_29\_SPECIAL\_H170\_3589

MAX GAS VOLUME

PROCESS RETURNABLE NO DESIGN REF.

**STANDARD  
 75 CL CHAMP. 2007**

DESIGNER BCO DATE 02/07/10  
 CHECKED DATE

DRAWING NUMBER 100543  
 MOULD/SAP NUMBER 013979

No	DATE	REVISIONS	DESIGN/CHECK
	06/07/10	ADD + LETTER IDENT.CANCEL DRAWING N°6889-03 B	BCO